

Job Set #48



Dart Aerospace Ltd.
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Reprint
D5336-043

Job Sheet 174727**Part No:** D5336-043**Job Qty:** 1 ea**Part Name:** Basket Lid Assembly, LH**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 3/20/18**Job Tracking No:****Due Date:** 4/20/18**Created By:** Michelle Gagnon-Donovan**Type:** SOLD**Description:****Note:** DWG REV B SHEETS 4,6,7,8 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/20/18	0.00	0.00	Start Up Large Fab-6		DG 2018-04-27
100	Large Fab	1 pcs		4/20/18	0.00	6.59	Large Fab 1		CC 18-5-3
110	QC	1 pcs		4/20/18	0.00	0.00	QC9		PD 18-05-03
120	QC	1 pcs		4/20/18	0.00	0.00	QC5		PD 18-05-03
130	Powdercoat	1 pcs		4/20/18	0.00	0.13	Powdercoat4		BR 18-05-03
140	HandFinish	1 pcs		4/20/18	0.00	0.90	HandFinish3		AL 18-5-3
150	QC	1 pcs		4/20/18	0.00	0.00	QC3		AL 18-5-3
160	Packaging	1 pcs		4/20/18	0.00	0.00	Packaging3-2		AL 18-5-3
170	QC21-SA	1 Ea		4/20/18	0.00	0.00	QC21		21 MAY 03 2018

Part Op 100 - 1- Assemble ribs , weld as per dwg D5336 using DT10196 2- Weld hinge (2) and locking brackets as per dwg
 Descriptions: D5336 ***inspect before welding mesh*** 3- Cut mesh as per dwg D5334-3 4- Tack weld mesh on basket as per dwg
 D5336 ***Make sure to place mesh correctly on lid, check with label plate before tacking mesh***
 130 - *** Mask holes and sides of hinge prior to powdercoat*** Start Time: 10:00 Oven Temperature: 320°
 Finish Time: 11:38:00
 140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4016-3	Hinge Half, Lid	2 Ea (2 ea)	90-Start up Operation	5052892
D5332-043	Rib Assembly	1 Ea (1 ea)	90-Start up Operation	F16094
D5332-11	Rib	1 Ea (1 ea)	90-Start up Operation	506494
D5332-15	Rib	1 Ea (1 ea)	90-Start up Operation	5064756
D5332-17	Rib	2 Ea (2 ea)	90-Start up Operation	5031672
D5332-7	Rib	1 Ea (1 ea)	90-Start up Operation	5064984
D5332-9	Rib	1 Ea (1 ea)	90-Start up Operation	5065007
D5333-1	Locking Bracket	1 Ea (1 ea)	90-Start up Operation	F159811
M304EX0.75-16F	Expanded Metal Flat SS	4.8000 sf (4.8 ea)	90-Start up Operation	5049718

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4016-3	2	28	0
	D5332-043	1	4	0
	D5332-11	1	0	0
	D5332-15	1	2	0
	D5332-17	2	2	0
	D5332-7	1	0	0
	D5332-9	1	0	0
	D5333-1	1	6	0
	M304EX0.75-16F	5	1,088	0
Part Specifications				
Specifications could not be found.				

Plex 4/23/18 11:57 AM Dart.Gagnon.Michelle

Master Unit 002872



Job No 174727



Container No: S066147



Part: D5336-043

Job No: 174727

Serial No/Batch: S066147

Revision:

Inspector:

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